



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.9014
Job Sheet 169177



Part No: 647.9014

Job Qty: 30 ea

Part Name: Strut Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: 09/20/2017 LMC If Quoting Agustawestland CAGUS02 Or CAGUS03 - Please Refer To Augusta Contract On Sdrive For Pricing For Spares For AW139 Kits.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Waterjet		DE 17/12/07
110	Waterjet	30 pcs	1/11/18	1/11/18	0.00	0.71	Waterjet1		DE 17/12/07
120	QC	30 pcs	1/11/18	1/11/18	0.00	0.00	QC2 Waterjet-1		DE 17/12/07
130	QC	30 pcs	1/11/18	1/11/18	0.00	0.00	QC8-1		38
140	Brake NC	30 pcs	1/11/18	1/11/18	0.00	1.03	Brake NC 1		8-89 DAS
150	QC	30 pcs	1/11/18	1/11/18	0.00	0.00	QC5		38
190	SprayPaint	30 pcs	1/12/18	1/12/18	0.00	0.09	Spray Paint		12/18 DAS
200	QC	30 pcs	1/12/18	1/12/18	0.00	0.00	QC14		38
210	Packaging	30 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-1		11
220	QC21-SA	30 Ea	1/12/18	1/12/18	0.00	0.00	QC21		8-89

Part Op 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Descriptions: 190 - PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) PRIMER BATCH: 138374

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

exp 8/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	1	107	0	0
	5012845	18			
	5018484	3			

Part Specifications

Specifications could not be found.

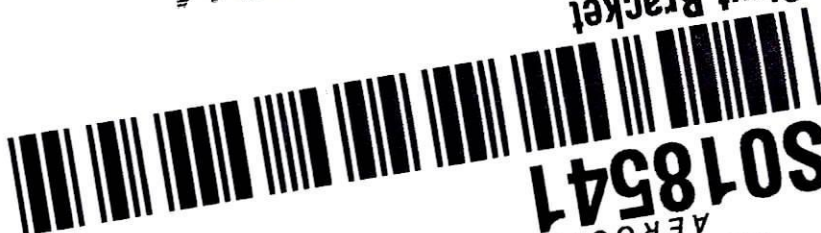
Mfg Date: 12/07/17
Job No: 169177

Start up Operation

647.9014

PART NO:
Revision:
Operation:
Change No:

Strut Bracket



S018541

DART
AEROSPACE

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD	Work Order:	169177
Description: Strut Bracket	Part Number:	647.9014
Inspection Dwg: 647.9000 Rev: N/C		Page 1 of 1

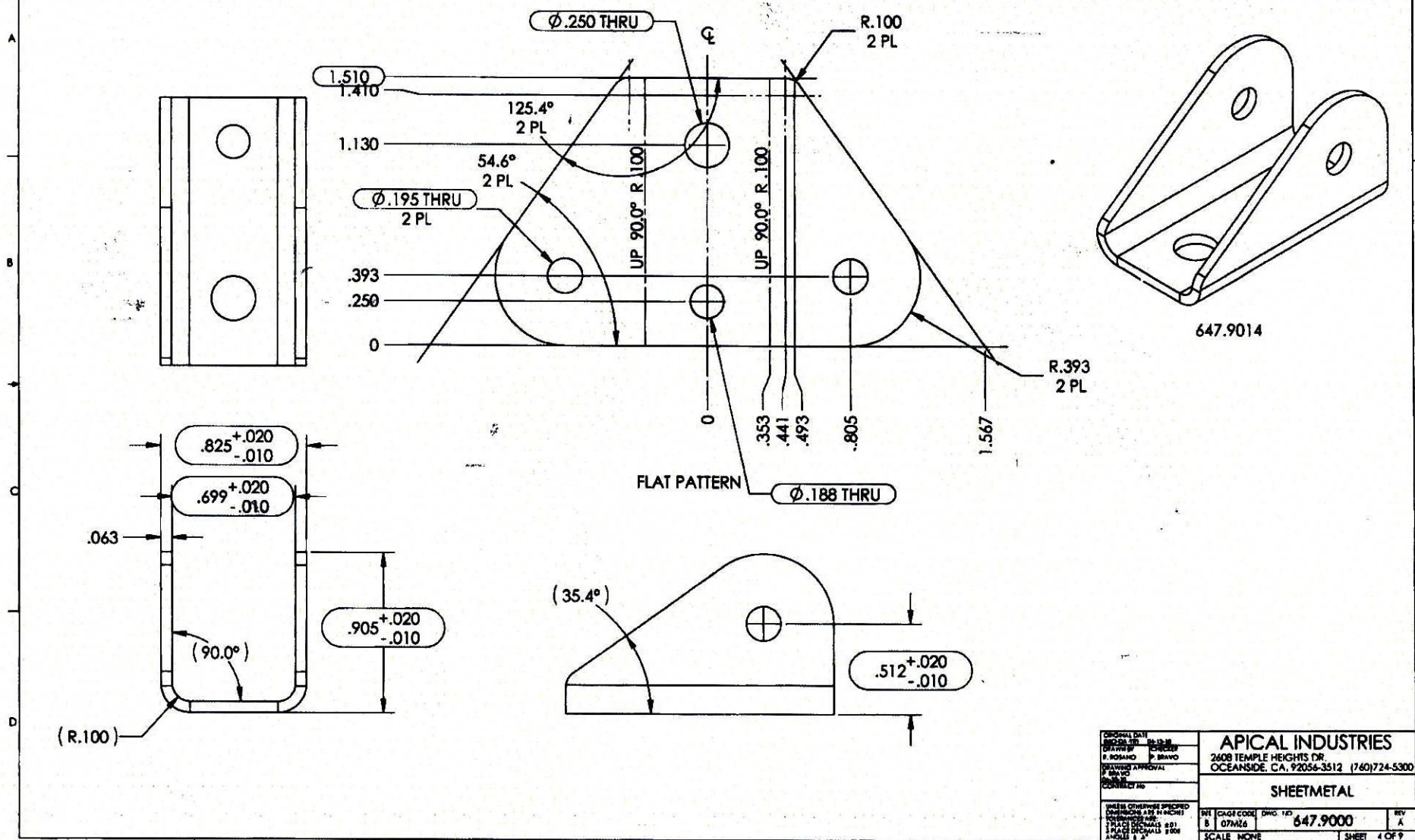
FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>me</i> Date: <i>17/12/07</i>			Audited by: <i>38</i> Date: <i>DEC 09 2017</i>			Preliminary Approval: Date:		
Rev	Date	Change				Revised by	Approved	
A	12.11.26	New Issue				KJ		

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REV	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE 08-13-98 DRAWN BY P. ROSANO CHECKED BY P. BRAYO DRAWING APPROVAL P. BRAYO CORRECTED NO 0	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 SHEETMETAL PARTS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS $\pm .01$ 2 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$	DWT (GAGA CODE) B 07A26 DWG. NO. 647.9000 SCALE NONE	REV A SHEET 4 OF 9
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: 647.9014 Revision: Strut Bracket														
220	QC21-SA	S018541	169177	30 Ea	0	S018541	CCK117	Bin	Stock	12/7/2017	Issue Container			
Operation Totals:		1		30	0									
Part Totals:		1		30	0									
Part Number: M304S16GA Revision: 304/316 Sheet .063														
100	Receive sf	S018539	169177	0 sf	0		MAT010		Stock	12/7/2017	Issue Container			
		S018540	169177	0 sf	0	m138588	MAT010	Bin	Stock	12/7/2017	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Totals:		3		30	0									

Plex 1/16/2018 9:51 AM Dart.Lajeunesse.Marie